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March 9, 2000

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re\ Application of: John D. Holme

> Based on Int'l Appln. No. PCT/GB98/02526 Filed August 21, 1998

> Claiming Priority of GB 9718982.3 Filed Sept. 9, 1997

DISC BRAKE ROTOR WITH A GREY CAST IRON COMPOSITION (Atty. Docket No. 23815 USA)

SECOND PRELIMINARY AMENDMENT

Assistant Commissioner of Patents Box PCT Washington, DC 20231

sir:

Please enter the following amendments after the grant of a filing date.

In the Claims

1 (amended). A disc brake rotor having a grey cast iron composition, [characterised in that] wherein said composition comprises between 0.5 and 1.2% by weight of copper, and a plurality of hard carbide forming metals including both vanadium and titanium, the ratio between the weight of copper present and the total weight of said hard carbide forming

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